

Owner: Davidsen
No.: MD-26054-EN_rev1
First Issued: 30-04-2026
Revision: 13-05-2026
Valid to: 30-04-2031

3rd PARTY VERIFIED

EPD

VERIFIED ENVIRONMENTAL PRODUCT DECLARATION | ISO 14025 & EN 15804



Owner of declaration

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 CVR: 40997555



Issued:
 30-04-2026

Valid to:
 30-04-2031

Programme

EPD Danmark
www.epddanmark.dk



- Industry EPD
- Product EPD

Declared product(s)

Woodcem cement bonded wood wool panel

- 15 mm unpainted
- 15 mm painted
- 25 mm unpainted
- 25 mm painted
- 35 mm unpainted
- 35 mm painted

The main declared variant is 25 mm, unpainted. Linear scaling factors are introduced for 15 mm and 35 mm in *LCA Background*. A separate dataset for the paint layer is introduced in *Additional Information*.

Production site

Østergade 37-41,
 6920 Videbæk
 Denmark

Use of Guarantees of Origin

- No certificates used
- Electricity covered by GoO
- Biogas covered by GoO

Declared/ functional unit

1 m²

Year of production site data (A3)

2024

EPD version

Version 2, 13-05-2026: Updated hyperlinks

Basis of calculation

This EPD is developed and verified in accordance with the European standard EN 15804+A2.

Comparability

EPDs of construction products may not be comparable if they do not comply with the requirements in EN 15804. EPD data may not be comparable if the datasets used are not developed in accordance with EN 15804 and if the background systems are not based on the same database.

Validity

This EPD has been verified in accordance with ISO 14025 and is valid for 5 years from the date of issue.

Use

The intended use of an EPD is to communicate scientifically based environmental information for construction products, for the purpose of assessing the environmental performance of buildings.

EPD type

- Cradle-to-gate with modules C1-C4 and D
- Cradle-to-gate with options, modules C1-C4 and D
- Cradle-to-grave and module D
- Cradle-to-gate
- Cradle-to-gate with options

| |
|--|
| CEN standard EN 15804 serves as the core PCR |
| Independent verification of the declaration and data, according to EN ISO 14025 |
| <input type="checkbox"/> internal <input checked="" type="checkbox"/> external |
| Third party verifier:  Mirko Miseljic |


 Martha Katrine Sørensen
 EPD Danmark

Life cycle stages and modules (ND = not declared)

| Product | | | Construction process | | Use | | | | | | | | End of life | | | | Beyond the system boundary |
|---------------------|-----------|---------------|----------------------|----------------------|-----|-------------|--------|-------------|---------------|------------------------|-----------------------|----------------------------|-------------|------------------|----------|--|----------------------------|
| Raw material supply | Transport | Manufacturing | Transport | Installation process | Use | Maintenance | Repair | Replacement | Refurbishment | Operational energy use | Operational water use | De-construction demolition | Transport | Waste processing | Disposal | Re-use, recovery and recycling potential | |
| A1 | A2 | A3 | A4 | A5 | B1 | B2 | B3 | B4 | B5 | B6 | B7 | C1 | C2 | C3 | C4 | D | |
| X | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X | X | |

Product information

Product description

Woodcem concrete panel for cladding interior ceilings. With this acoustic panel, you achieve excellent acoustics, a better indoor climate, and effective fire protection. The wood wool cement panels are used for ceilings with or without a ridge, as well as rooms with hard floor surfaces such as sports halls, garages, covered terraces, stables, offices, and much more.

Woodcem Basic acoustic ceilings are painted white and have a sustainable design that gives the room a calm and understated appearance. The panels improve acoustics and reduce reverberation, making them well-suited for children's rooms and other spaces with high noise levels.

CE Marked Products

Woodcem cement bonded wood wool panel are CE-marked in accordance with both the European standard for cement-bonded wood wool (EN 13168) and the European standard for suspended ceilings (EN 13964).

The main product components are shown in the table below for a panel as production input. The paint layer is separately displayed to distinguish from painted variants.

| Material | Weight of declared product (kg) | Weight-% of declared product |
|---------------|---------------------------------|------------------------------|
| Cement | 7,05 | 41,7 |
| Wood | 5,00 | 29,6 |
| Water (bound) | 4,78 | 28,3 |
| Accelerator | 0,08 | 0,5 |
| Sum | 16,91 | 100 |

| Material | Weight of declared product (kg) | Weight-% of declared product |
|------------|---------------------------------|------------------------------|
| Paint | 0,39 | 2,3 |
| Sum | 0,39 | 2,3 |

Product packaging:

The product is packaged with LDPE plastic film and cardboard. The packaging material can be easily sorted and treated in dedicated waste recycling channels. The packaged product is delivered on a returnable wood pallet.

The composition of the packaging of the product is shown in the table below.

| Material | Weight of packaging material (kg) | Weight-% of packaging |
|-------------|-----------------------------------|-----------------------|
| LDPE foil | 0,0008 | <1 |
| Cardboard | 0,048 | 13 |
| Wood pallet | 0,324 | 87 |
| Sum | 0,373 | 100 |

For further information, please find the links in the Reference list.

Representativity

This declaration, including data collection and the modelled foreground system including results, represents the production of Woodcem cement bonded wood wool panel on the production site located in Videbæk, Denmark. Product specific data are based on average values collected for the calendar production year 2024. Background data are based on Ecoinvent v.3.10.1 and are less than 10 years old. Generally, the used background datasets are of high quality, and the majority of the datasets are only a couple of years old.

The data quality assessment was done according to Table E.2 of the EN 15804+A2 Annex E. The data quality is deemed overall good.

Each of the product variants are declared individually, with multiple end-of-life scenarios, but with a simple average transport distance to Copenhagen, Denmark, where the main warehouse is located.

Hazardous substances

Wood wool panels do not contain any substances listed on the "Candidate List of Substances of Very High Concern for authorisation"

(<http://echa.europa.eu/candidate-list-table>)

Product(s) use

The panels are applied as ceiling and wall claddings in offices, businesses, schools, institutions, cultural sites, sports centers, swimming pools and private homes etc.

Essential characteristics

Performance data of the product in accordance with the declaration of performance with respect to its essential characteristics according to EN 13168:2012+A1:2015, Thermal insulation products for buildings. Factory made wood wool (WW) products. Specification, and EN 13964:2014, Suspended ceilings. Requirements and test methods.

Picture of product(s)



Further technical information can be obtained by contacting the manufacturer or on the manufacturer's website:

[Davidsen, Woodcem](#)

Reference Service Life (RSL)

The technical service life of the panel is 60 years, based on the BUILD lifetime table and categorization as building components group 35 and 45 in projects.

There is no influence of the ageing of the material on its technical performances.

LCA background

Declared unit

The LCI and LCIA results in this EPD relates to environmental impacts incurred by the production and end-of-life of 1 m² of six different product variants.

| Name | Value | | | Unit |
|------------------|-----------|-----------|-----------|-------------------|
| Thickness | 15 | 25 | 35 | mm |
| Declared unit | 1 | 1 | 1 | m ² |
| Density | 480 | 448 | 426 | kg/m ³ |
| Density (area) | 7,2 | 11,2 | 14,9 | kg/m ² |
| Scaling factor | 0,6 | 1 | 1,4 | - |

Functional unit

Not defined.

PCR

This EPD is developed according to the core rules for the product category of construction products in EN 15804:2012+A2:2019, PCR 16449:2014 – “Wood and wood-based products - Calculation of the biogenic carbon content of wood and conversion to carbon dioxide”, PCR EN 16485:2014 – "Round and sawn timber - Environmental Product Declarations - Product category rules for wood and wood-based products for use in construction", c-PCR Wood cement - Mineral-bonded wooden composites (IBU, 2019).

Energy modelling principles

Foreground system:

The product is produced using thermal energy from wood chips for the drying process as well as renewable electricity from wind, covered by GO, in production, petroleum and diesel are used for internal transport with forklifts.

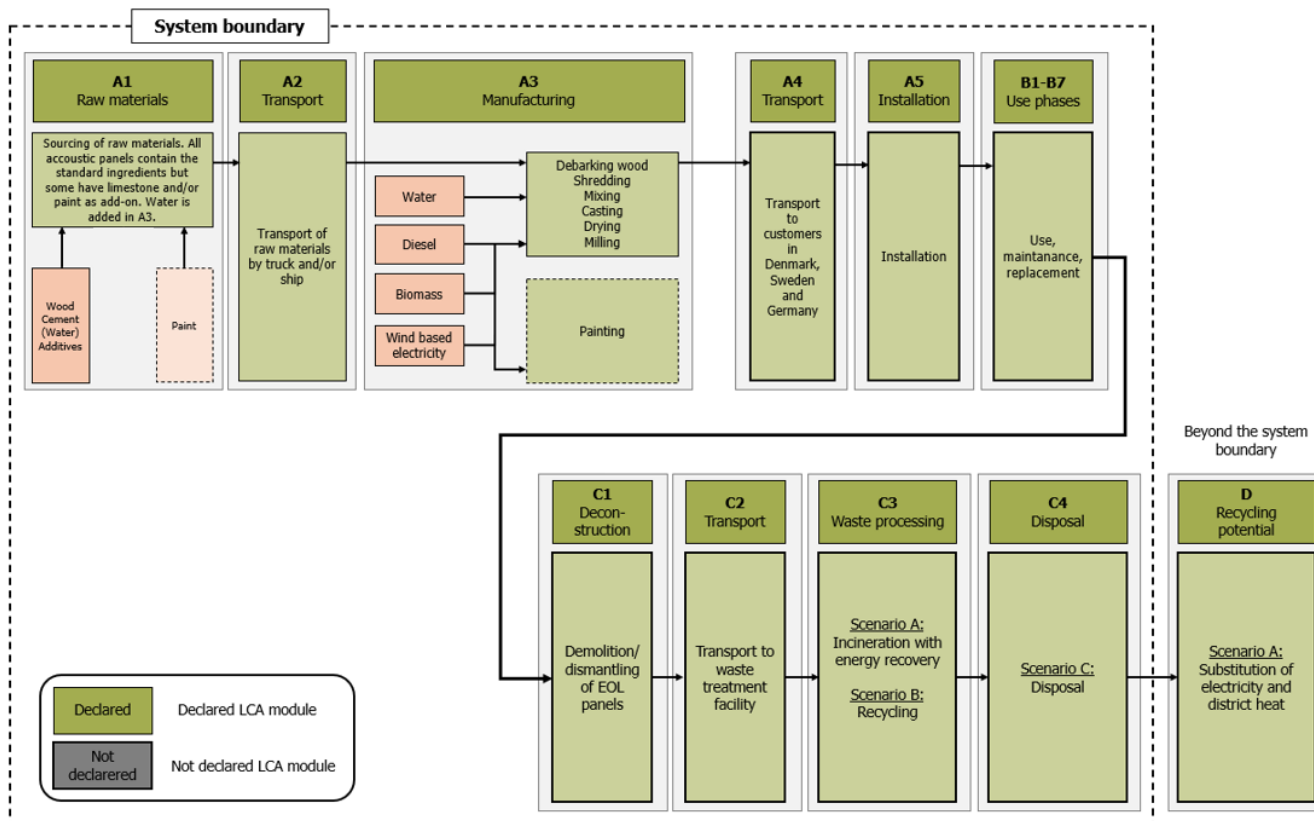
Information about the energy mix in the foreground system (emission factor is given as GWP-total):

| Dataset | EF | Unit |
|--|--------|--------------------------|
| Electricity production, wind, 1-3MW turbine, offshore, ref. year 2024 | 0,0167 | kg CO ₂ e/kWh |
| Heat production, wood chips from industry, at furnace 5000kW, state-of-the-art, ref. year 2024 | 0,0055 | kg CO ₂ e/MJ |
| Market for liquefied petroleum gas | 1,1 | kg CO ₂ e/kg |
| Market for diesel, burned in building machine | 0,1 | kg CO ₂ e/MJ |

Background system:

Other processes upstream and downstream from the production are modelled with processes from the Ecoinvent v.3.10.1 database that is based on average data.

Flowdiagram



System boundary

This EPD is based on a cradle-to-grave LCA, in which 99,8% of available product mass data and processes has been accounted for.

The general rules for the exclusion of inputs and outputs follows the requirements in EN 15804, 6.3.5, where the total of neglected input flows per module shall be a maximum of 5 % of energy usage and mass and 1 % of energy usage and mass for unit processes.

Product stage (A1-A3) includes:

A1 – Extraction and processing of raw materials

A2 – Transport to the production site

A3 – Manufacturing processes

The product stage comprises the acquisition of all raw materials, products and energy, transport to the production site, packaging and waste processing up to the “end-of-waste” state or final disposal. The LCA results are declared in aggregated form for the product stage, which means, that the sub-modules A1, A2 and A3 are declared as one module A1-A3.

Norwegian spruce logs from local forests are received and the bark is removed. The wood is stored outdoor for six months until the moisture content in the wood drops to approximately 30%. The wood is then shredded to produce wool. The wood wool is mixed together with Portland cement, water, and additives. Form oil is auxiliary. The mixture is moulded and cured using a heat press and dried with a biomass-fired oven. The moulded panel is milled to remove any material in excess and cut edges. After 4 weeks of curing, the panel can be painted before being stored on a pallet, packaged and transported to central distribution warehouses.

For painted panels the energy consumption is evenly allocated, whereas solid and liquid/sludge paint waste or painted discarded panels are separately treated and modelled subjected to wastewater treatment and/or incineration as hazardous waste.

Some wooden by-products generated during manufacture end up as soil improvers externally (reaching end-of-waste state).

Carbon balance

Biogenic: Absorption of biogenic CO₂ by the purchased wood was considered in A1. All biogenic CO₂ is modelled as re-emitted during any of the end-of-life scenarios in C3 and C4, regardless of time horizon. The same applies for the packaging of wood pallet and cardboard, in which their biogenic carbon content is balanced in A5.

Fossil: Absorption of some fossil CO₂, originating from the calcination of limestone during cement production, happens when the cement is mixed with water. The majority is absorbed during the use phase B1, and all the absorbed fossil CO₂ is finally re-emitted during end-of-life incineration in C4. However, it is assumed to be sequestered in the cement paste in the end-of-life scenarios of landfilling, respectively.

Construction process stage (A4-A5) includes:

For transport and distribution, a simple average transport distance of 312 km is assumed to the capital of Denmark (Copenhagen), based on distances from Google Maps. The product is transported by a state-of-art truck.

The panels are installed using steel screws, electricity for screwdrivers, powered by the average electricity mix of Denmark. The packaging waste is sorted for recycling. 5% material loss is assumed in terms of off-cuts. The off-cuts are incinerated 50 km away in a waste-to-energy incinerator. A state-of-art truck transports the off-cuts.

Use stage (B1-B7) includes:

Carbonation of the cement contained in the panel is assumed during the use phase (B1).

Modules B2-B7 are also declared but have no impacts, as no operation, maintenance nor replacement is needed, given that the long reference service lifetime of the product exceeds the reference period of any building LCA in which the EPD is applied.

End of Life (C1-C4) includes:

To consider the regional differences in waste management practice, two scenarios are modelled:

The panel is dismantled at the end of its reference service life using a screwdriver, powered by the average electricity mix of Denmark. The screws are collected for recycling, and the panel is transported to end of life waste management (C3-C4).

Two relevant scenarios are declared

- (i). Incineration, assumed as the prescribed treatment, where energy is recovered from the wood component of the panel at a >60% high efficiency (C3). This scenario is common in Denmark.
- (ii). Landfilling, in which an average landfilling scenario for inert waste is declared (C4).

The transport distance (C2) to the nearest incineration plant or landfill is assumed to be 50 km for both options.

Re-use, recovery and recycling potential (D) includes:

- (i). The energy substituted from incineration with energy recovery is modelled as the average electricity grid mix (for electricity) and district heat of Denmark.
- (ii). No credits are given for the landfill scenario.

The incineration of packaging and off-cuts in A5 are credited in module D. The screws recovered in C1 and recycled in C3 is also credited in module D.

No credits are given to the paint component of painted panels in either end-of-life scenario.

LCA results

Reminder: Further below the results for the paint layer are presented. Depending on the selected EOL scenario in C2-C4 and D, the same scenario shall be added together with the corresponding scenario of the paint layer results, if considering a painted product. All other modules are added together from the results of the unpainted panel and the results from the paint layer. Please also see the description in "Additional information" below.

Results for Woodcem cement bonded wood wool panel

| ENVIRONMENTAL IMPACTS PER M ² | | | | | | | | | | | | | | | |
|--|--|-----------|----------|-----------|-----------|----------|----------|-----------|----------|----------|----------------------|-----------------|------------------|----------------|-----------------|
| Indicator | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2-B7 | C1 | C2 Scenario (i)/(ii) | C3 Scenario (i) | C4 Scenario (ii) | D Scenario (i) | D Scenario (ii) |
| GWP-total | kg CO ₂ eq. | -2,74E-01 | 3,24E-01 | -2,31E-01 | -1,82E-01 | 2,03E-01 | 1,45E+00 | -9,90E-01 | 0,00E+00 | 9,33E-03 | 3,73E-02 | 7,48E+00 | 6,40E+00 | -5,72E-01 | 0,00E+00 |
| GWP-fossil | kg CO ₂ eq. | 6,05E+00 | 3,23E-01 | 2,71E-01 | 6,65E+00 | 2,03E-01 | 5,98E-01 | -9,90E-01 | 0,00E+00 | 9,29E-03 | 3,73E-02 | 1,14E+00 | 7,49E-02 | -2,34E+00 | 0,00E+00 |
| GWP-biogenic | kg CO ₂ eq. | -6,33E+00 | 0,00E+00 | -5,09E-01 | -6,84E+00 | 4,44E-05 | 8,50E-01 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 6,34E+00 | 6,33E+00 | 1,77E+00 | 0,00E+00 |
| GWP-luluc | kg CO ₂ eq. | 2,31E-03 | 1,49E-04 | 7,26E-03 | 9,72E-03 | 7,91E-05 | 6,62E-04 | 0,00E+00 | 0,00E+00 | 3,98E-05 | 1,34E-05 | 4,56E-05 | 1,36E-05 | -5,58E-03 | 0,00E+00 |
| ODP | kg CFC 11 eq. | 2,67E-07 | 5,89E-09 | 5,36E-09 | 2,78E-07 | 4,24E-09 | 3,84E-09 | 0,00E+00 | 0,00E+00 | 1,99E-10 | 7,42E-10 | 2,74E-09 | 2,79E-09 | -5,47E-08 | 0,00E+00 |
| AP | mol H ⁺ eq. | 1,95E-02 | 3,19E-03 | 2,75E-03 | 2,55E-02 | 4,80E-04 | 2,16E-03 | 0,00E+00 | 0,00E+00 | 5,58E-05 | 7,76E-05 | 7,28E-04 | 4,66E-04 | -1,11E-02 | 0,00E+00 |
| EP-freshwater | kg P eq. | 1,73E-04 | 1,87E-05 | 2,05E-04 | 3,97E-04 | 1,42E-05 | 8,07E-05 | 0,00E+00 | 0,00E+00 | 6,82E-06 | 2,51E-06 | 6,40E-05 | 3,38E-06 | -1,03E-03 | 0,00E+00 |
| EP-marine | kg N eq. | 2,37E-03 | 7,36E-04 | 1,03E-03 | 4,14E-03 | 1,26E-04 | 2,55E-03 | 0,00E+00 | 0,00E+00 | 1,00E-05 | 1,86E-05 | 3,34E-04 | 1,99E-04 | -2,21E-03 | 0,00E+00 |
| EP-terrestrial | mol N eq. | 4,13E-02 | 8,16E-03 | 1,11E-02 | 6,06E-02 | 1,36E-03 | 3,76E-03 | 0,00E+00 | 0,00E+00 | 1,21E-04 | 2,01E-04 | 3,06E-03 | 2,18E-03 | -2,42E-02 | 0,00E+00 |
| POCP | kg NMVOC eq. | 1,42E-02 | 2,71E-03 | 3,20E-03 | 2,01E-02 | 8,34E-04 | 2,01E-03 | 0,00E+00 | 0,00E+00 | 3,02E-05 | 1,29E-04 | 1,09E-03 | 8,81E-04 | -1,00E-02 | 0,00E+00 |
| ADPm ¹ | kg Sb eq. | 9,00E-06 | 8,34E-07 | 2,39E-06 | 1,22E-05 | 5,81E-07 | 2,81E-06 | 0,00E+00 | 0,00E+00 | 2,93E-07 | 1,24E-07 | 4,08E-07 | 9,55E-08 | -3,69E-05 | 0,00E+00 |
| ADPf ¹ | MJ | 4,86E+01 | 4,40E+00 | 4,55E+00 | 5,75E+01 | 3,05E+00 | 4,43E+00 | 0,00E+00 | 0,00E+00 | 1,49E-01 | 5,25E-01 | 2,07E+00 | 1,87E+00 | -4,73E+01 | 0,00E+00 |
| WDP ¹ | m ³ world eq. deprived | 3,83E-01 | 1,98E-02 | 2,60E-01 | 6,64E-01 | 1,56E-02 | 1,07E-01 | 0,00E+00 | 0,00E+00 | 1,68E-02 | 2,61E-03 | 1,50E-01 | 6,39E-03 | -2,29E+00 | 0,00E+00 |
| Caption | GWP-total = Global Warming Potential - total; GWP-fossil = Global Warming Potential - fossil fuels; GWP-biogenic = Global Warming Potential - biogenic; GWP-luluc = Global Warming Potential - land use and land use change; ODP = Ozone Depletion; AP = Acidification; EP-freshwater = Eutrophication - aquatic freshwater; EP-marine = Eutrophication - aquatic marine; EP-terrestrial = Eutrophication - terrestrial; POCP = Photochemical zone formation; ADPm = Abiotic Depletion Potential - minerals and metals; ADPf = Abiotic Depletion Potential - fossil fuels; WDP = water use | | | | | | | | | | | | | | |
| Disclaimer | ¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator. | | | | | | | | | | | | | | |

| ADDITIONAL ENVIRONMENTAL IMPACTS PER M ² | | | | | | | | | | | | | | | |
|---|--|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------------------|-----------------|------------------|----------------|-----------------|
| Parameter | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2-B7 | C1 | C2 Scenario (i)/(ii) | C3 Scenario (i) | C4 Scenario (ii) | D Scenario (i) | D Scenario (ii) |
| PM | [Disease incidence] | 1,99E-03 | 2,02E-08 | 5,81E-08 | 1,99E-03 | 1,98E-08 | 1,84E-08 | 0,00E+00 | 0,00E+00 | 3,67E-10 | 2,75E-09 | 3,28E-08 | 0,00E+00 | -9,25E-08 | 0,00E+00 |
| IRP ² | [kBq U235 eq.] | 4,96E-01 | 4,66E-03 | 5,04E-02 | 5,51E-01 | 3,68E-03 | 3,30E-02 | 0,00E+00 | 0,00E+00 | 3,32E-03 | 6,77E-04 | 3,78E-03 | 0,00E+00 | -9,72E-01 | 0,00E+00 |
| ETP-fw ¹ | [CTUe] | 5,14E+01 | 5,08E-01 | 2,15E+00 | 5,41E+01 | 3,60E-01 | 1,17E+00 | 0,00E+00 | 0,00E+00 | 5,23E-02 | 6,98E-02 | 7,39E-01 | 0,00E+00 | -1,32E+01 | 0,00E+00 |
| HTP-c ¹ | [CTUh] | 6,90E-09 | 6,02E-11 | 8,56E-10 | 7,81E-09 | 3,38E-11 | 2,19E-10 | 0,00E+00 | 0,00E+00 | 5,83E-12 | 6,26E-12 | 1,90E-10 | 0,00E+00 | -9,59E-10 | 0,00E+00 |
| HTP-nc ¹ | [CTUh] | 3,19E-07 | 2,32E-09 | 8,68E-09 | 3,30E-07 | 1,97E-09 | 4,69E-03 | 0,00E+00 | 0,00E+00 | 3,09E-10 | 3,32E-10 | 8,72E-09 | 0,00E+00 | -3,90E-08 | 0,00E+00 |
| SQP ¹ | - | 4,18E+02 | 2,25E+00 | 7,19E+01 | 4,92E+02 | 3,07E+00 | 2,60E+01 | 0,00E+00 | 0,00E+00 | 2,61E-01 | 3,17E-01 | 2,57E+00 | 3,78E+00 | -1,37E+02 | 0,00E+00 |
| Caption | PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Soil Quality | | | | | | | | | | | | | | |
| Disclaimers | ¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator. ² This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator. | | | | | | | | | | | | | | |

| RESOURCE USE PER M ² | | | | | | | | | | | | | | | |
|---------------------------------|---|----------|----------|----------|----------|----------|-----------|----------|----------|----------|----------------------|-----------------|------------------|----------------|-----------------|
| Parameter | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2-B7 | C1 | C2 Scenario (i)/(ii) | C3 Scenario (i) | C4 Scenario (ii) | D Scenario (i) | D Scenario (ii) |
| PERE | [MJ] | 3,90E+01 | 6,56E-02 | 1,56E+01 | 5,47E+01 | 4,97E-02 | -5,33E+00 | 0,00E+00 | 0,00E+00 | 2,31E-01 | 9,18E-03 | -7,39E+01 | 0,00E+00 | -2,85E+01 | 0,00E+00 |
| PERM | [MJ] | 3,34E+01 | 0,00E+00 | 4,69E+00 | 3,81E+01 | 0,00E+00 | -1,25E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | -3,34E+01 | 0,00E+00 | -1,04E+01 | 0,00E+00 |
| PERT | [MJ] | 7,24E+01 | 6,56E-02 | 2,03E+01 | 9,28E+01 | 4,97E-02 | -6,58E+00 | 0,00E+00 | 0,00E+00 | 2,31E-01 | 9,18E-03 | -1,07E+02 | 0,00E+00 | -3,89E+01 | 0,00E+00 |
| PENRE | [MJ] | 2,92E+01 | 4,40E+00 | 3,99E+00 | 3,76E+01 | 3,05E+00 | 2,65E+00 | 0,00E+00 | 0,00E+00 | 1,49E-01 | 5,25E-01 | 2,07E+00 | 0,00E+00 | -4,35E+01 | 0,00E+00 |
| PENRM | [MJ] | 2,05E+01 | 0,00E+00 | 3,80E-01 | 2,08E+01 | 0,00E+00 | -3,80E-01 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | -8,92E-01 | 0,00E+00 | -1,38E+01 | 0,00E+00 |
| PENRT | [MJ] | 4,97E+01 | 4,40E+00 | 4,37E+00 | 5,84E+01 | 3,05E+00 | 2,27E+00 | 0,00E+00 | 0,00E+00 | 1,49E-01 | 5,25E-01 | 1,18E+00 | 0,00E+00 | -5,73E+01 | 0,00E+00 |
| SM | [kg] | 6,22E-02 | 2,16E-03 | 1,88E-02 | 8,31E-02 | 1,32E-03 | 2,45E-02 | 0,00E+00 | 0,00E+00 | 8,48E-05 | 2,44E-04 | 4,66E-03 | 0,00E+00 | -2,40E-02 | 0,00E+00 |
| RSF | [MJ] | 6,78E+00 | 1,96E-05 | 1,54E-01 | 6,94E+00 | 1,66E-05 | 2,17E-01 | 0,00E+00 | 0,00E+00 | 5,76E-07 | 3,08E-06 | 6,72E-05 | 0,00E+00 | -1,07E-02 | 0,00E+00 |
| NRSF | [MJ] | 4,37E-02 | 0,00E+00 | 0,00E+00 | 4,37E-02 | 0,00E+00 | 2,75E-01 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| FW | [m ³] | 1,73E-01 | 5,32E-04 | 1,02E-02 | 1,84E-01 | 4,50E-04 | 5,01E-03 | 0,00E+00 | 0,00E+00 | 5,47E-04 | 7,15E-05 | 2,87E-03 | 0,00E+00 | -5,19E-02 | 0,00E+00 |
| Caption | PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water | | | | | | | | | | | | | | |

| WASTE CATEGORIES AND OUTPUT FLOWS PER M ² | | | | | | | | | | | | | | | |
|--|---|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------------------|-----------------|------------------|----------------|-----------------|
| Parameter | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2-B7 | C1 | C2 Scenario (i)/(ii) | C3 Scenario (i) | C4 Scenario (ii) | D Scenario (i) | D Scenario (ii) |
| HWD | [kg] | 1,70E-02 | 6,53E-03 | 2,32E-02 | 4,67E-02 | 4,42E-03 | 7,99E-02 | 0,00E+00 | 0,00E+00 | 9,12E-04 | 7,62E-04 | 3,10E-02 | 0,00E+00 | -2,20E-01 | 0,00E+00 |
| NHWD | [kg] | 4,97E-01 | 1,22E-01 | 7,34E-01 | 1,35E+00 | 8,84E-02 | 2,94E+00 | 0,00E+00 | 0,00E+00 | 3,33E-02 | 1,61E-02 | 2,57E+01 | 0,00E+00 | -1,44E+01 | 0,00E+00 |
| RWD | [kg] | 1,91E-04 | 1,15E-06 | 1,26E-05 | 2,05E-04 | 9,10E-07 | 3,87E-05 | 0,00E+00 | 0,00E+00 | 7,56E-07 | 1,68E-07 | 9,26E-07 | 0,00E+00 | -2,28E-04 | 0,00E+00 |
| CRU | [kg] | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 1,17E-02 | 4,42E-01 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| MFR | [kg] | 8,46E-03 | 0,00E+00 | 1,55E-02 | 2,40E-02 | 0,00E+00 | 3,74E-01 | 0,00E+00 | 0,00E+00 | 1,64E-10 | 7,05E-09 | 6,00E-02 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| MER | [kg] | 3,18E-04 | 0,00E+00 | 0,00E+00 | 3,18E-04 | 0,00E+00 | 1,59E-05 | 0,00E+00 | 0,00E+00 | 4,03E-05 | 7,44E-04 | 1,27E+01 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| EEE | [MJ] | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 9,08E-06 | 1,88E-04 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| EET | [MJ] | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 2,67E-06 | 7,87E-05 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Caption | HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy | | | | | | | | | | | | | | |

| BIOGENIC CARBON CONTENT PER M ² | | |
|---|---|---------------------|
| Parameter | Unit | At the factory gate |
| Biogenic carbon content in product | kg C | 1,72 |
| Biogenic carbon content in accompanying packaging | kg C | 0,15 |
| Note | 1 kg biogenic carbon is equivalent to 44/12 kg of CO ₂ | |

Results for paint layer

| ENVIRONMENTAL IMPACTS PER M ² | | | | | | | | | | | | | | | | |
|--|--|-----------|----------|-----------|-----------|----------|----------|----------|----------|----------|----------------------|-----------------|------------------|----------------|-----------------|--|
| Indicator | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2-B7 | C1 | C2 Scenario (i)/(ii) | C3 Scenario (i) | C4 Scenario (ii) | D Scenario (i) | D Scenario (ii) | |
| GWP-total | kg CO ₂ eq. | 2,59E-01 | 4,23E-02 | 1,32E-01 | 4,33E-01 | 3,57E-03 | 2,67E-02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 2,18E-03 | 2,54E-03 | 1,35E-03 | 0.00E+00 | 0.00E+00 | |
| GWP-fossil | kg CO ₂ eq. | 3,51E-01 | 4,23E-02 | 1,32E-01 | 5,26E-01 | 3,57E-03 | 2,67E-02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 2,18E-03 | 2,54E-03 | 1,35E-03 | 0.00E+00 | 0.00E+00 | |
| GWP-biogenic | kg CO ₂ eq. | -9,40E-02 | 9,22E-06 | -6,24E-05 | -9,40E-02 | 0,00E+00 | 0,00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0.00E+00 | 0.00E+00 | |
| GWP-luluc | kg CO ₂ eq. | 1,34E-03 | 1,65E-05 | 2,48E-05 | 1,38E-03 | 1,39E-06 | 6,91E-05 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 7,84E-07 | 7,56E-07 | 2,45E-07 | 0.00E+00 | 0.00E+00 | |
| ODP | kg CFC 11 eq. | 8,89E-09 | 8,82E-10 | 1,34E-09 | 1,11E-08 | 7,45E-11 | 5,63E-10 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 4,34E-11 | 4,58E-11 | 5,05E-11 | 0.00E+00 | 0.00E+00 | |
| AP | mol H ⁺ eq. | 1,59E-03 | 9,97E-05 | 1,70E-04 | 1,86E-03 | 8,42E-06 | 9,39E-05 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 4,54E-06 | 1,21E-05 | 8,42E-06 | 0.00E+00 | 0.00E+00 | |
| EP-freshwater | kg P eq. | 1,03E-04 | 2,95E-06 | 3,97E-05 | 1,45E-04 | 2,49E-07 | 7,28E-06 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1,47E-07 | 1,07E-06 | 6,10E-08 | 0.00E+00 | 0.00E+00 | |
| EP-marine | kg N eq. | 3,17E-04 | 2,62E-05 | 1,13E-04 | 4,56E-04 | 2,21E-06 | 2,30E-05 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1,09E-06 | 5,59E-06 | 3,60E-06 | 0.00E+00 | 0.00E+00 | |
| EP-terrestrial | mol N eq. | 3,30E-03 | 2,83E-04 | 4,41E-04 | 4,03E-03 | 2,39E-05 | 2,04E-04 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1,18E-05 | 5,11E-05 | 3,94E-05 | 0.00E+00 | 0.00E+00 | |
| POCP | kg NMVOC eq. | 1,63E-03 | 1,73E-04 | 1,84E-04 | 1,99E-03 | 1,46E-05 | 1,01E-04 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 7,56E-06 | 1,82E-05 | 1,59E-05 | 0.00E+00 | 0.00E+00 | |
| ADPm ¹ | kg Sb eq. | 3,39E-06 | 1,21E-07 | 3,91E-07 | 3,90E-06 | 1,02E-08 | 1,96E-07 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 7,27E-09 | 6,44E-09 | 1,73E-09 | 0.00E+00 | 0.00E+00 | |
| ADPf ¹ | MJ | 5,81E+00 | 6,35E-01 | 7,17E-01 | 7,16E+00 | 5,36E-02 | 3,63E-01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 3,07E-02 | 3,45E-02 | 3,37E-02 | 0.00E+00 | 0.00E+00 | |
| WDP ¹ | m ³ world eq. deprived | 1,00E-01 | 3,25E-03 | 1,61E-02 | 1,20E-01 | 2,74E-04 | 6,01E-03 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1,53E-04 | 2,51E-03 | 1,15E-04 | 0.00E+00 | 0.00E+00 | |
| Caption | GWP-total = Global Warming Potential - total; GWP-fossil = Global Warming Potential - fossil fuels; GWP-biogenic = Global Warming Potential - biogenic; GWP-luluc = Global Warming Potential - land use and land use change; ODP = Ozone Depletion; AP = Acidification; EP-freshwater = Eutrophication – aquatic freshwater; EP-marine = Eutrophication – aquatic marine; EP-terrestrial = Eutrophication – terrestrial; POCP = Photochemical zone formation; ADPm = Abiotic Depletion Potential – minerals and metals; ADPf = Abiotic Depletion Potential – fossil fuels; WDP = water use | | | | | | | | | | | | | | | |
| Disclaimer | ¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator. | | | | | | | | | | | | | | | |

| ADDITIONAL ENVIRONMENTAL IMPACTS PER M ² | | | | | | | | | | | | | | | |
|---|--|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------------------|-----------------|------------------|----------------|-----------------|
| Parameter | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2-B7 | C1 | C2 Scenario (i)/(ii) | C3 Scenario (i) | C4 Scenario (ii) | D Scenario (i) | D Scenario (ii) |
| PM | [Disease incidence] | 1,91E-08 | 4,12E-09 | 2,31E-09 | 2,55E-08 | 3,48E-10 | 1,31E-09 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1,61E-10 | 5,48E-10 | 2,13E-10 | 0.00E+00 | 0.00E+00 |
| IRP ² | [kBq U235 eq.] | 1,90E-02 | 7,65E-04 | 3,40E-03 | 2,32E-02 | 6,46E-05 | 1,17E-03 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 3,96E-05 | 6,14E-05 | 2,87E-05 | 0.00E+00 | 0.00E+00 |
| ETP-fw ¹ | [CTUe] | 2,38E+00 | 7,48E-02 | 2,05E+00 | 4,50E+00 | 6,31E-03 | 2,26E-01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 4,08E-03 | 1,23E-02 | 1,80E-03 | 0.00E+00 | 0.00E+00 |
| HTP-c ¹ | [CTUh] | 2,22E-10 | 7,04E-12 | 1,43E-10 | 3,71E-10 | 5,94E-13 | 1,86E-11 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 3,66E-13 | 3,17E-12 | 1,65E-13 | 0.00E+00 | 0.00E+00 |
| HTP-nc ¹ | [CTUh] | 1,88E-08 | 4,10E-10 | 5,20E-10 | 1,97E-08 | 3,46E-11 | 9,88E-10 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1,94E-11 | 1,46E-10 | 5,00E-12 | 0.00E+00 | 0.00E+00 |
| SQP ¹ | - | 9,24E+00 | 6,39E-01 | 2,05E-01 | 1,01E+01 | 5,39E-02 | 5,10E-01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1,86E-02 | 4,22E-02 | 6,83E-02 | 0.00E+00 | 0.00E+00 |
| Caption | PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Soil Quality | | | | | | | | | | | | | | |
| Disclaimers | ¹ The results of this environmental indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator. ² This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator. | | | | | | | | | | | | | | |

| RESOURCE USE PER M ² | | | | | | | | | | | | | | | |
|---------------------------------|---|----------|----------|-----------|-----------|----------|-----------|----------|----------|----------|----------------------|-----------------|------------------|----------------|-----------------|
| Parameter | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2-B7 | C1 | C2 Scenario (i)/(ii) | C3 Scenario (i) | C4 Scenario (ii) | D Scenario (i) | D Scenario (ii) |
| PERE | [MJ] | 8,39E-01 | 1,03E-02 | 4,07E-02 | 8,89E-01 | 8,72E-04 | 4,46E-02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 5,38E-04 | -1,24E+00 | 6,95E-04 | 0.00E+00 | 0.00E+00 |
| PERM | [MJ] | 8,23E-01 | 0,00E+00 | 0,00E+00 | 8,23E-01 | 0,00E+00 | 0,00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0.00E+00 | 0.00E+00 |
| PERT | [MJ] | 1,66E+00 | 1,03E-02 | 4,07E-02 | 1,71E+00 | 8,72E-04 | 4,46E-02 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 5,38E-04 | -1,24E+00 | 6,95E-04 | 0.00E+00 | 0.00E+00 |
| PENRE | [MJ] | 4,84E+00 | 6,35E-01 | -1,54E-01 | 5,32E+00 | 5,36E-02 | 2,71E-01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 3,07E-02 | 3,45E-02 | 3,37E-02 | 0.00E+00 | 0.00E+00 |
| PENRM | [MJ] | 5,23E-01 | 0,00E+00 | 8,70E-01 | 1,39E+00 | 0,00E+00 | 0,00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0.00E+00 | 0.00E+00 |
| PENRT | [MJ] | 5,36E+00 | 6,35E-01 | 7,17E-01 | 6,71E+00 | 5,36E-02 | 2,71E-01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 3,07E-02 | 3,45E-02 | 3,37E-02 | 0.00E+00 | 0.00E+00 |
| SM | [kg] | 4,76E-03 | 2,74E-04 | 2,62E-04 | 5,29E-03 | 2,32E-05 | 2,67E-04 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1,43E-05 | 7,77E-05 | 8,01E-06 | 0.00E+00 | 0.00E+00 |
| RSF | [MJ] | 2,77E-02 | 3,46E-06 | 4,01E-06 | 2,77E-02 | 2,92E-07 | 1,39E-03 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 1,80E-07 | 1,10E-06 | 2,01E-07 | 0.00E+00 | 0.00E+00 |
| NRSF | [MJ] | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0.00E+00 | 0.00E+00 |
| FW | [m ³] | 2,89E-03 | 9,37E-05 | -3,92E-03 | -9,41E-04 | 7,91E-06 | -4,63E-05 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 4,18E-06 | 4,80E-05 | 3,84E-05 | 0.00E+00 | 0.00E+00 |
| Caption | PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water | | | | | | | | | | | | | | |

| WASTE CATEGORIES AND OUTPUT FLOWS PER M ² | | | | | | | | | | | | | | | |
|--|---|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------------------|-----------------|------------------|----------------|-----------------|
| Parameter | Unit | A1 | A2 | A3 | A1-A3 | A4 | A5 | B1 | B2-B7 | C1 | C2 Scenario (i)/(ii) | C3 Scenario (i) | C4 Scenario (ii) | D Scenario (i) | D Scenario (ii) |
| HWD | [kg] | 4,21E-02 | 9,18E-04 | 2,12E-02 | 6,42E-02 | 7,75E-05 | 3,22E-03 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 4,46E-05 | 5,18E-04 | 2,54E-05 | 0.00E+00 | 0.00E+00 |
| NHWD | [kg] | 1,31E+00 | 1,84E-02 | 4,19E+00 | 5,52E+00 | 1,55E-03 | 2,76E-01 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 9,42E-04 | 4,31E-01 | 6,10E-04 | 0.00E+00 | 0.00E+00 |
| RWD | [kg] | 4,80E-06 | 1,89E-07 | 8,98E-07 | 5,88E-06 | 1,60E-08 | 2,96E-07 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 9,84E-09 | 1,51E-08 | 6,76E-09 | 0.00E+00 | 0.00E+00 |
| CRU | [kg] | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| MFR | [kg] | 2,73E-04 | 0,00E+00 | 0,00E+00 | 2,73E-04 | 0,00E+00 | 1,37E-05 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| MER | [kg] | 7,80E-03 | 0,00E+00 | 0,00E+00 | 7,80E-03 | 0,00E+00 | 3,90E-04 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0,00E+00 | 2,30E-01 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| EEE | [MJ] | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| EET | [MJ] | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0.00E+00 | 0.00E+00 | 0.00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Caption | HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy | | | | | | | | | | | | | | |

| BIOGENIC CARBON CONTENT PER M ² – PAINT LAYER | | |
|--|---|---------------------|
| Parameter | Unit | At the factory gate |
| Biogenic carbon content in product | kg C | 0 |
| Biogenic carbon content in accompanying packaging | kg C | 0 |
| Note | 1 kg biogenic carbon is equivalent to 44/12 kg of CO ₂ | |

Additional information

Supplementary Datasets & Scaling Factors:

This section provides a supplementary dataset that can be added onto the LCA results in order to account for an optional coating of SOLID acoustic panels with decorative paint applied in the production phase. All declared products have the option to receive surface treatment.

It should be noted that the same amount of paint is applied regardless of panel thickness. Because of this, scaling factors should always be applied before adding the supplementary datasets for paint to the results of the declared product. When applying a scaling factor to adjust the panel thickness or adding the optional surface treatment, the results of a specific module should hence be calculated using the following linear equation (Eq. 1):

$$y = a * x + b \quad (Eq. 1)$$

Where...

y = the impact results of the panels. The specific results of a given panel variation depends on the thickness and optional surface treatment.

a = the impact of the unpainted panel at the default thickness as listed in the LCA Results section.

x = the scaling factor for adjusting the thickness of the panel, if it deviated from the default value of the given panel.

b = the impact of the optional paint treatment for the relevant products as listed in the supplementary datasets.

Calculation guide:

Step 1: Scale the environmental impact results (factor a in Eq. 1) down from 25 mm to 15 mm, or up from 25 mm to 35 mm, using the scaling factors (factor x in Eq. 1) in the table of LCA Background chapter.

Step 2: If the panel is painted in addition, the environmental impact results for the paint component (factor b in Eq. 1). The results must be added module-wise on top of each other.

Example:

GWP-total of a painted 35 mm panel in A1-A3 is calculated.

Step 1: A 25 mm panel has in A1-A3: -0,182 kg CO₂e/m². This is scaled from the results of this EPD with the scaling factor of 1,4: (-0,182 kg CO₂e/m²) * 1,4 = -0,255 kg CO₂e/m²

Step 2: The paint layer GWP-total in the same modules, A1-A3, is 0,433 kg CO₂e/m². It is added on top of the scaled value in Step 1: -0,255 kg CO₂e/m² + 0,433 kg CO₂e/m² = 0,178 kg CO₂e/m². Thus, a painted 35 mm panel will have a total GWP-total of 0,178 kg CO₂e/m² or 1,78E-01.

LCA interpretation

The environmental impact contribution of the different product materials depends much on which lifecycle modules are observed. Focusing on GWP in A1-A3, cement bears the biggest burden, while the wood wool acts as a carbon sink in A1-A3 and thus expresses a negative value, initially more than offsetting the carbon from cement. However, the biogenic carbon is eventually released in all cases, but the fossil carbon sequestered in the use phase is only released in the EOL incineration scenario, while it is retained in the EOL recycling and EOL landfilling scenarios. Paint contributes moderately to the overall GWP.

The foreground processes contributing most to the environmental impact in A1-A3, apart from raw material supply in A1, is primarily the raw material transport in A2 and to a less extent the production process in A3 because all consumed electricity is renewable.

Technical information on scenarios

Transport to the building site (A4)

| Scenario information | Value | Unit |
|---|-----------------------------------|-------------------|
| Fuel type | Diesel | - |
| Vehicle type | Lorry, EURO 6, >32 t gross weight | - |
| Transport distance to markets | 312 (DK) | km |
| Capacity utilisation (including empty runs) | 85 | % |
| Gross density of products transported | 426 - 480 | kg/m ³ |
| Capacity utilisation volume factor | 1 | - |

Installation of the product in the building (A5)

| Scenario information | Value | Unit |
|--|-------|------|
| Ancillary materials (screws) | 0,060 | kg |
| Energy type and consumption | 0,060 | kWh |
| Waste materials (packaging) | 0,373 | kg |
| Output materials (off-cuts) | 0,955 | kg |
| Direct emissions to air, soil or water | - | kg |

Reference service life

| RSL information | | Unit |
|-----------------------------|---|-------|
| Reference service Life | 60 | Years |
| Declared product properties | https://www.davidsen.dk/woodcem-basic-traebetonplade-25x600x1200-mm-hvid-c-id524993-p-45309181153?srltid=AfmBOopnHY68crP9bNvgiOaeYH4IISklyTpSDWk5fA8mpvzj6CJ2viwv | - |
| Outdoor environment | No | - |
| Indoor environment | Yes | - |
| Installation | https://www.davidsen.dk/woodcem-basic-traebetonplade-25x600x1200-mm-hvid-c-id524993-p-45309181153?srltid=AfmBOopnHY68crP9bNvgiOaeYH4IISklyTpSDWk5fA8mpvzj6CJ2viwv | - |

Use (B1-B7)

| Scenario information | Value | Unit |
|--|-------|--------------------|
| B1 – Use | | |
| Carbonatization | 0,99 | kg CO ₂ |
| B2 – Maintenance | | |
| Maintenance process | N/A | |
| Maintenance cycle | N/A | /year |
| Ancillary materials for maintenance (specify which) | N/A | kg/cycle |
| Waste materials resulting from maintenance (specify which) | N/A | kg |
| Net freshwater consumption during maintenance | N/A | m ³ |
| Energy input during maintenance | N/A | kWh |
| B4 – Replacement | | |
| Replacement cycle | N/A | /year |
| Energy input during replacement | N/A | kWh |
| Exchange of worn parts during products life cycle | N/A | kg |

End of life (C1-C4)

| Scenario information | Value | Unit |
|--------------------------------------|--|------|
| Collected separately | 12,73 (unpainted) 12,97 (painted) | kg |
| Collected with mixed waste | 0 | kg |
| For reuse | - | kg |
| For energy recovery (Scenario (i)) | 12,73 (unpainted) 12,97 (painted) 0,06 (screws recycled) | kg |
| For recycling (Scenario (ii)) | Same as above | kg |
| For final disposal (Scenario (ii)) | Same as above | kg |
| Assumptions for scenario development | See description in section "End of Life (C1-C4)" | - |

Re-use, recovery and recycling potential (D)

| Scenario information/Material | Value | Unit |
|--|-------------------|------|
| Scenario (ii): Displaced material (wood chips) | 12,73 (unpainted) | kg |
| Scenario (i)/(ii)/(iii): Displaced material (metal screws) | 0,06 | kg |


Indoor air

The EPD does not give information on release of dangerous substances to indoor air because the horizontal standards on the relevant measurements are not available. Read more in EN15804+A1 chapter 7.4.1.

Soil and water

The EPD does not give information on release of dangerous substances to soil and water because the horizontal standards on the relevant measurements are not available. Read more in EN15804+A1 chapter 7.4.2.

References

| | |
|---------------------------------------|--|
| Publisher |  epddanmark www.epddanmark.dk Template version 2024.1 |
| Programme operator | Danish Technological Institute Gregersensvej DK-2630 Taastrup www.teknologisk.dk |
| LCA-practitioner | Stefan Emil Danielsson SDG Consulting |
| LCA software / background data | Software: OneClick LCA Database: Ecoinvent v.3.10 EN 15804 reference package EF 3.1 |
| 3rd party verifier | Mirko Miseljic LCA Specialists lcaspecialists@outlook.com Verified according to Verification Checklist 1 v. 2.9.1 |

General programme instructions

General Programme Instructions, version 2.0, spring 2020
www.epddanmark.dk

EN 15804

DS/EN 15804 + A2:2019 - "Sustainability of construction works – Environmental product declarations – Core rules for the product category of construction products"

Product Category Rule A

Product Category Rule A Product Category Rule A, IBU, 2019, Part A,
Calculation Rules for the Life Cycle Assessment and Requirements on the Project Report. v.1.8. IBU, 2019

Product Category Rule B

Product Category Rule B Product Category Rule B, IBU, 2019, Part B, Requirements on the EPD for Wood cement – Mineral bonded wooden composites. v.1.7. IBU, 2019.

EN 16449

EN 16449:2014 – "Wood and wood-based products - Calculation of the biogenic carbon content of wood and conversion to carbon dioxide"

PCR EN 16485

EN 16485:2014 – "Round and sawn timber - Environmental Product Declarations - Product category rules for wood and wood-based products for use in construction"

PCR B (IBU)

PCR Part B (IBU c-PCR): Wood cement - Mineral-bonded wooden composites, 01.2019

EN 15942

DS/EN 15942:2011 – “ Sustainability of construction works – Environmental product declarations – Communication format business-to-business”

ISO 14025

DS/EN ISO 14025:2010 – “ Environmental labels and declarations – Type III environmental declarations – Principles and procedures”

ISO 14040

DS/EN ISO 14040:2008 – “ Environmental management – Life cycle assessment – Principles and framework”

ISO 14044

DS/EN ISO 14044:2008 – “ Environmental management – Life cycle assessment – Requirements and guidelines”

Daidsen A/S general website

<https://www.davidsen.dk/>

Daidsen products

<https://www.davidsen.dk/internal/productlist?phrase=woodcem>