

This appendix refers to the EPD MD-23031-EN, developed according to EN15804+A2:2019. Results in the appendix communicates LCA results in the format described in EN15804+A1:2013, in order to accommodate a need in the transition period between the two standard revisions. The appendix cannot stand alone, as the reference EPD describes the basis of the assessment.

| ENVIRONMENTAL IMPACTS PER Ton KKh 35/65/500 tør Hydraulic lime | | | | | | | | | |
|--|---|----------|----------|-----------|----------|-----------|----------|----------|-----------|
| Parameter | Unit | A1-A3 | A5 | B 1 | C1 | C2 | C3 | C4 | D |
| GWP | [kg CO ₂ -eq.] | 1,76E+02 | 3,45E+00 | -5,72E+01 | 4,22E+00 | 3,24E+00 | 2,63E+00 | 1,42E-01 | -1,98E+00 |
| ODP | [kg CFC11-eq.] | 2,96E-06 | 2,49E-12 | 0,00E+00 | 5,00E-13 | 3,86E-13 | 8,59E-12 | 4,13E-13 | -1,36E-11 |
| AP | [kg SO ₂ -eq.] | 2,34E-01 | 4,50E-04 | 0,00E+00 | 4,09E-02 | 2,73E-03 | 9,26E-03 | 8,43E-04 | -7,69E-03 |
| EP | [kg PO ₄ ³⁻ -eq.] | 6,71E-02 | 1,03E-04 | 0,00E+00 | 8,92E-03 | 5,62E-04 | 2,16E-03 | 9,41E-05 | -1,34E-03 |
| POCP | [kg ethene-eq.] | 1,78E-02 | 3,41E-05 | 0,00E+00 | 5,57E-03 | -5,32E-05 | 1,05E-03 | 6,63E-05 | -6,86E-04 |
| ADPE | [kg Sb-eq.] | 7,36E-04 | 4,22E-08 | 0,00E+00 | 4,37E-07 | 3,37E-07 | 3,06E-06 | 1,54E-08 | -3,63E-07 |
| ADPF | [MJ] | 1,14E+03 | 2,26E+00 | 0,00E+00 | 5,62E+01 | 4,33E+01 | 4,98E+01 | 1,89E+00 | -2,50E+01 |
| Caption | GWP = Global warming potential; ODP = Ozone depletion potential; AP = Acidification potential of soil and water; EP = Eutrophication potential; POCP = Photochemical ozone creation potential; ADPE = Abiotic depletion potential for non fossil resources; ADPF = Abiotic depletion potential for fossil resources | | | | | | | | |
| | The numbers are declared in scientific notation, fx 1,95E+02. This number can also be written as: 1,95*10 ² or 195, while 1,12E-11 is the same as 1,12*10 ⁻¹¹ or 0,0000000000112. | | | | | | | | |

| RESSOURCE CONSUMPTION PER Ton KKh 35/65/500 tør Hydraulic lime | | | | | | | | | |
|--|---|----------|----------|----------|----------|----------|----------|----------|-----------|
| Parameter | Unit | A1-A3 | A5 | B1 | C1 | C2 | C3 | C4 | D |
| PERE | [MJ] | 8,33E+01 | 7,91E-01 | 0,00E+00 | 3,94E+00 | 3,04E+00 | 5,00E+00 | 2,93E-01 | -9,06E+00 |
| PERM | [MJ] | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| PERT | [MJ] | 8,33E+01 | 7,91E-01 | 0,00E+00 | 3,94E+00 | 3,04E+00 | 5,00E+00 | 2,93E-01 | -9,06E+00 |
| PENRE | [MJ] | 1,43E+03 | 2,95E+00 | 0,00E+00 | 5,70E+01 | 4,40E+01 | 5,11E+01 | 1,96E+00 | -3,05E+01 |
| PENRM | [MJ] | 9,20E+01 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| PENRT | [MJ] | 1,52E+03 | 2,95E+00 | 0,00E+00 | 5,70E+01 | 4,40E+01 | 5,11E+01 | 1,96E+00 | -3,05E+01 |
| SM | [kg] | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| RSF | [MJ] | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| NRSF | [MJ] | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| FW | [m ³] | 4,76E-01 | 1,38E-01 | 0,00E+00 | 4,55E-03 | 3,51E-03 | 1,32E-02 | 4,97E-04 | -9,45E-03 |
| Caption | PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non renewable secondary fuels; FW = Use of net fresh water | | | | | | | | |
| | The numbers are declared in scientific notation, fx 1,95E+02. This number can also be written as: 1,95*10 ² or 195, while 1,12E-11 is the same as 1,12*10 ⁻¹¹ or 0,0000000000112. | | | | | | | | |

| WASTE CATEGORIES AND OUTPUT FLOWS PER ton KKh 35/65/500 tør Hydraulic lime | | | | | | | | | |
|--|---|----------|----------|----------|----------|----------|----------|----------|-----------|
| Parameter | Enhed | A1-A3 | A5 | B1 | C1 | C2 | C3 | C4 | D |
| HWD | [kg] | 3,98E-08 | 1,68E-10 | 0,00E+00 | 3,02E-10 | 2,33E-10 | 6,88E-10 | 1,01E-10 | -1,56E-09 |
| NHWD | [kg] | 3,68E+01 | 6,35E-02 | 0,00E+00 | 9,29E-03 | 7,17E-03 | 1,53E-02 | 1,00E+01 | -4,12E+01 |
| RWD | [kg] | 1,33E-02 | 2,80E-04 | 0,00E+00 | 1,06E-04 | 8,17E-05 | 3,94E-04 | 2,18E-05 | -2,09E-03 |
| CRU | [kg] | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| MFR | [kg] | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 9,90E+02 | 0,00E+00 | 0,00E+00 |
| MER | [kg] | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| EEE | [MJ] | 1,36E+00 | 7,42E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| EET | [MJ] | 2,56E+00 | 3,15E+01 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 | 0,00E+00 |
| Caption | HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy | | | | | | | | |
| | The numbers are declared in scientific notation, fx 1,95E+02. This number can also be written as: 1,95*10 ² or 195, while 1,12E-11 is the same as 1,12*10 ⁻¹¹ or 0,0000000000112. | | | | | | | | |

Checked and approved by



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