

This appendix refers to the EPD MD-22016-EN, developed according to EN15804+A2:2019. Results in the appendix communicates LCA results in the format described in EN15804+A1:2013, in order to accommodate a need in the transition period between the two standard revisions. The appendix cannot stand alone, as the reference EPD describes the basis of the assessment.

Screen System Zipper 95 Straight
Screen System Zipper 95 Straight

ENVIRONMENTAL EFFECTS PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
GWP	[kg CO2-eq.]	3.97E+01	0.00E+00	1.48E-02	3.46E-01	3.07E-02	-2.28E+01
ODP	[kg CFC11-eq.]	1.21E-09	0.00E+00	3.97E-18	9.79E-15	1.19E-16	-2.55E-12
AP	[kg SO2-eq.]	1.40E-01	0.00E+00	1.20E-05	5.31E-04	1.02E-04	-7.15E-02
EP	[kg PO43--eq.]	1.10E-02	0.00E+00	2.37E-06	7.78E-05	7.31E-05	-5.47E-03
POCP	[kg ethene-eq.]	1.09E-02	0.00E+00	-2.36E-07	4.55E-05	8.74E-06	-4.93E-03
ADPE	[kg Sb-eq.]	3.38E-04	0.00E+00	1.34E-09	9.64E-08	2.47E-09	-1.57E-04
ADPF	[MJ]	4.88E+02	0.00E+00	1.99E-01	3.77E+00	4.54E-01	-2.47E+02
Caption	GWP = Global warming potential; ODP = Ozone depletion potential; AP = Acidification potential of soil and water; EP = Eutrophication potential; POCP = Photochemical ozone creation potential; ADPE = Abiotic depletion potential for non fossil resources; ADPF = Abiotic depletion potential for fossil resources						

Screen System Zipper 95 Straight

RESSOURCE CONSUMPTION PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
PERE	[MJ]	1.70E+02	0.00E+00	1.16E-02	2.51E+00	3.98E-02	-8.39E+01
PERM	[MJ]	7.69E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	[MJ]	1.78E+02	0.00E+00	1.16E-02	2.51E+00	3.98E-02	-8.39E+01
PENRE	[MJ]	5.67E+02	0.00E+00	2.02E-01	5.85E+00	4.68E-01	-3.00E+02
PENRM	[MJ]	1.90E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	[MJ]	5.86E+02	0.00E+00	2.02E-01	5.85E+00	4.68E-01	-3.00E+02
SM	[kg]	5.77E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	[m ³]	4.20E-01	0.00E+00	1.33E-05	2.50E-03	2.64E-05	-1.85E-01
Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non renewable secondary fuels; FW = Net use of fresh water						

Screen System Zipper 95 Straight

WASTE CATEGORIES AND OUTPUT FLOWS PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
HWD	[kg]	1.68E-05	0.00E+00	1.06E-11	1.51E-09	7.74E-11	-1.64E-08
NHWD	[kg]	6.21E+00	0.00E+00	3.17E-05	2.88E-02	8.22E-01	-4.29E+00
RWD	[kg]	3.57E-02	0.00E+00	3.66E-07	8.11E-04	5.33E-06	-1.97E-02
CRU	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR	[kg]	6.10E-01	0.00E+00	0.00E+00	4.65E+00	0.00E+00	0.00E+00
MER	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EET	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Caption	HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy						

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Screen System Zipper D-95

ENVIRONMENTAL EFFECTS PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
GWP	[kg CO ₂ -eq.]	3.90E+01	0.00E+00	1.47E-02	3.42E-01	3.07E-02	-2.22E+01
ODP	[kg CFC11-eq.]	1.20E-09	0.00E+00	3.95E-18	9.66E-15	1.19E-16	-2.55E-12
AP	[kg SO ₂ -eq.]	1.38E-01	0.00E+00	1.19E-05	5.25E-04	1.02E-04	-6.98E-02
EP	[kg PO ₄₃ -eq.]	1.09E-02	0.00E+00	2.36E-06	7.69E-05	7.30E-05	-5.34E-03
POCP	[kg ethene-eq.]	1.08E-02	0.00E+00	-2.34E-07	4.49E-05	8.72E-06	-4.83E-03
ADPE	[kg Sb-eq.]	3.37E-04	0.00E+00	1.33E-09	9.52E-08	2.46E-09	-1.57E-04
ADPF	[MJ]	4.81E+02	0.00E+00	1.98E-01	3.73E+00	4.53E-01	-2.41E+02
Caption	GWP = Global warming potential; ODP = Ozone depletion potential; AP = Acidification potential of soil and water; EP = Eutrophication potential; POCP = Photochemical ozone creation potential; ADPE = Abiotic depletion potential for non fossil resources; ADPF = Abiotic depletion potential for fossil resources						

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RESSOURCE CONSUMPTION PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
PERE	[MJ]	1.66E+02	0.00E+00	1.15E-02	2.48E+00	3.97E-02	-8.15E+01
PERM	[MJ]	7.69E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	[MJ]	1.74E+02	0.00E+00	1.15E-02	2.48E+00	3.97E-02	-8.15E+01
PENRE	[MJ]	5.58E+02	0.00E+00	2.00E-01	5.78E+00	4.68E-01	-2.92E+02
PENRM	[MJ]	1.90E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	[MJ]	5.77E+02	0.00E+00	2.00E-01	5.78E+00	4.68E-01	-2.92E+02
SM	[kg]	5.79E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	[m ³]	4.13E-01	0.00E+00	1.32E-05	2.47E-03	2.62E-05	-1.80E-01
Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non renewable secondary fuels; FW = Net use of fresh water						

Screen System Zipper D-95

WASTE CATEGORIES AND OUTPUT FLOWS PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
HWD	[kg]	1.68E-05	0.00E+00	1.06E-11	1.50E-09	7.73E-11	-1.58E-08
NHWD	[kg]	6.05E+00	0.00E+00	3.14E-05	2.87E-02	8.18E-01	-4.16E+00
RWD	[kg]	3.47E-02	0.00E+00	3.63E-07	8.01E-04	5.33E-06	-1.92E-02
CRU	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR	[kg]	5.99E-01	0.00E+00	0.00E+00	4.59E+00	0.00E+00	0.00E+00
MER	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EET	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Caption	HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy						

Screen System Zipper 125 Straight

Screen System Zipper 125 Straight

ENVIRONMENTAL EFFECTS PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
GWP	[kg CO2-eq.]	3.38E+01	0.00E+00	1.20E-02	2.72E-01	2.88E-02	-1.91E+01
ODP	[kg CFC11-eq.]	1.17E-09	0.00E+00	3.23E-18	7.89E-15	1.11E-16	-1.67E-12
AP	[kg SO2-eq.]	1.22E-01	0.00E+00	9.75E-06	4.26E-04	9.52E-05	-5.93E-02
EP	[kg PO43--eq.]	9.50E-03	0.00E+00	1.93E-06	6.12E-05	6.89E-05	-4.51E-03
POCP	[kg ethene-eq.]	9.47E-03	0.00E+00	-1.92E-07	3.63E-05	8.16E-06	-4.08E-03
ADPE	[kg Sb-eq.]	2.07E-04	0.00E+00	1.09E-09	7.76E-08	2.31E-09	-9.00E-05
ADPF	[MJ]	4.11E+02	0.00E+00	1.62E-01	2.98E+00	4.26E-01	-2.04E+02
Caption	GWP = Global warming potential; ODP = Ozone depletion potential; AP = Acidification potential of soil and water; EP = Eutrophication potential; POCP = Photochemical ozone creation potential; ADPE = Abiotic depletion potential for non fossil resources; ADPF = Abiotic depletion potential for fossil resources						

Screen System Zipper 125 Straight

RESSOURCE CONSUMPTION PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
PERE	[MJ]	1.41E+02	0.00E+00	9.40E-03	2.03E+00	3.71E-02	-7.07E+01
PERM	[MJ]	4.51E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	[MJ]	1.45E+02	0.00E+00	9.40E-03	2.03E+00	3.71E-02	-7.07E+01
PENRE	[MJ]	4.78E+02	0.00E+00	1.64E-01	4.66E+00	4.39E-01	-2.49E+02
PENRM	[MJ]	1.61E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	[MJ]	4.95E+02	0.00E+00	1.64E-01	4.66E+00	4.39E-01	-2.49E+02
SM	[kg]	3.65E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	[m ³]	3.67E-01	0.00E+00	1.08E-05	2.01E-03	2.42E-05	-1.54E-01
Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non renewable secondary fuels; FW = Net use of fresh water						

Screen System Zipper 125 Straight

WASTE CATEGORIES AND OUTPUT FLOWS PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
HWD	[kg]	1.67E-05	0.00E+00	8.64E-12	1.21E-09	7.28E-11	-1.37E-08
NHWD	[kg]	5.22E+00	0.00E+00	2.57E-05	1.94E-02	7.61E-01	-3.65E+00
RWD	[kg]	3.01E-02	0.00E+00	2.97E-07	6.55E-04	5.01E-06	-1.67E-02
CRU	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR	[kg]	5.14E-01	0.00E+00	0.00E+00	3.83E+00	0.00E+00	0.00E+00
MER	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EET	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Caption	HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy						

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ENVIRONMENTAL EFFECTS PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
GWP	[kg CO ₂ -eq.]	3.21E+01	0.00E+00	1.17E-02	2.62E-01	2.86E-02	-1.76E+01
ODP	[kg CFC11-eq.]	1.15E-09	0.00E+00	3.15E-18	7.56E-15	1.10E-16	-1.67E-12
AP	[kg SO ₂ -eq.]	1.17E-01	0.00E+00	9.51E-06	4.08E-04	9.44E-05	-5.46E-02
EP	[kg PO ₄₃ -eq.]	9.08E-03	0.00E+00	1.88E-06	5.89E-05	6.87E-05	-4.17E-03
POCP	[kg ethene-eq.]	9.12E-03	0.00E+00	-1.87E-07	3.49E-05	8.09E-06	-3.80E-03
ADPE	[kg Sb-eq.]	2.07E-04	0.00E+00	1.06E-09	7.43E-08	2.29E-09	-8.98E-05
ADPF	[MJ]	3.92E+02	0.00E+00	1.58E-01	2.86E+00	4.23E-01	-1.89E+02
Caption	GWP = Global warming potential; ODP = Ozone depletion potential; AP = Acidification potential of soil and water; EP = Eutrophication potential; POCP = Photochemical ozone creation potential; ADPE = Abiotic depletion potential for non fossil resources; ADPF = Abiotic depletion potential for fossil resources						

Screen System Zipper D-125

RESSOURCE CONSUMPTION PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
PERE	[MJ]	1.30E+02	0.00E+00	9.17E-03	1.94E+00	3.69E-02	-6.41E+01
PERM	[MJ]	4.51E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	[MJ]	1.35E+02	0.00E+00	9.17E-03	1.94E+00	3.69E-02	-6.41E+01
PENRE	[MJ]	4.52E+02	0.00E+00	1.60E-01	4.47E+00	4.37E-01	-2.29E+02
PENRM	[MJ]	1.61E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	[MJ]	4.68E+02	0.00E+00	1.60E-01	4.47E+00	4.37E-01	-2.30E+02
SM	[kg]	3.65E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	[m ³]	3.50E-01	0.00E+00	1.05E-05	1.93E-03	2.37E-05	-1.41E-01
Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non renewable secondary fuels; FW = Net use of fresh water						

Screen System Zipper D-125

WASTE CATEGORIES AND OUTPUT FLOWS PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
HWD	[kg]	1.67E-05	0.00E+00	8.43E-12	1.16E-09	7.25E-11	-1.23E-08
NHWD	[kg]	4.79E+00	0.00E+00	2.51E-05	1.92E-02	7.51E-01	-3.32E+00
RWD	[kg]	2.76E-02	0.00E+00	2.90E-07	6.27E-04	4.98E-06	-1.51E-02
CRU	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR	[kg]	4.87E-01	0.00E+00	0.00E+00	3.65E+00	0.00E+00	0.00E+00
MER	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EET	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Caption	HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy						

Screen System 65 Straight
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ENVIRONMENTAL EFFECTS PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
GWP	[kg CO ₂ -eq.]	3.71E+01	0.00E+00	1.41E-02	1.73E-01	3.02E-02	-1.71E+01
ODP	[kg CFC11-eq.]	1.16E-09	0.00E+00	3.78E-18	5.31E-15	1.15E-16	-5.56E-13
AP	[kg SO ₂ -eq.]	1.32E-01	0.00E+00	1.14E-05	2.82E-04	9.72E-05	-5.62E-02
EP	[kg PO ₄₃ -eq.]	1.10E-02	0.00E+00	2.25E-06	3.88E-05	7.40E-05	-4.00E-03
POCP	[kg ethene-eq.]	9.43E-03	0.00E+00	-2.24E-07	2.39E-05	8.38E-06	-3.68E-03
ADPE	[kg Sb-eq.]	4.19E-04	0.00E+00	1.27E-09	5.19E-08	2.40E-09	-2.37E-04
ADPF	[MJ]	4.70E+02	0.00E+00	1.89E-01	1.91E+00	4.48E-01	-1.81E+02
Caption	GWP = Global warming potential; ODP = Ozone depletion potential; AP = Acidification potential of soil and water; EP = Eutrophication potential; POCP = Photochemical ozone creation potential; ADPE = Abiotic depletion potential for non fossil resources; ADPF = Abiotic depletion potential for fossil resources						

Screen System 65 Straight

RESSOURCE CONSUMPTION PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
PERE	[MJ]	1.85E+02	0.00E+00	1.10E-02	1.36E+00	3.84E-02	-6.66E+01
PERM	[MJ]	1.42E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	[MJ]	1.99E+02	0.00E+00	1.10E-02	1.36E+00	3.84E-02	-6.66E+01
PENRE	[MJ]	5.50E+02	0.00E+00	1.92E-01	3.04E+00	4.62E-01	-2.23E+02
PENRM	[MJ]	1.27E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	[MJ]	5.62E+02	0.00E+00	1.92E-01	3.04E+00	4.62E-01	-2.23E+02
SM	[kg]	8.22E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	[m ³]	3.46E-01	0.00E+00	1.26E-05	1.34E-03	2.27E-05	-1.42E-01
Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non renewable secondary fuels; FW = Net use of fresh water						

Screen System 65 Straight

WASTE CATEGORIES AND OUTPUT FLOWS PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
HWD	[kg]	1.68E-05	0.00E+00	1.01E-11	7.97E-10	7.74E-11	-1.38E-08
NHWD	[kg]	5.31E+00	0.00E+00	3.01E-05	7.14E-03	7.54E-01	-3.26E+00
RWD	[kg]	3.40E-02	0.00E+00	3.48E-07	4.41E-04	5.28E-06	-1.55E-02
CRU	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR	[kg]	3.61E-01	0.00E+00	0.00E+00	3.11E+00	0.00E+00	0.00E+00
MER	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EET	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Caption	HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy						

Screen System D-65
Screen System D-65

ENVIRONMENTAL EFFECTS PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
GWP	[kg CO ₂ -eq.]	3.58E+01	0.00E+00	1.40E-02	1.67E-01	3.02E-02	-1.64E+01
ODP	[kg CFC11-eq.]	1.15E-09	0.00E+00	3.74E-18	5.13E-15	1.15E-16	-5.21E-13
AP	[kg SO ₂ -eq.]	1.29E-01	0.00E+00	1.13E-05	2.73E-04	9.69E-05	-5.40E-02
EP	[kg PO ₄₃ -eq.]	1.07E-02	0.00E+00	2.23E-06	3.74E-05	7.41E-05	-3.83E-03
POCP	[kg ethene-eq.]	9.22E-03	0.00E+00	-2.22E-07	2.31E-05	8.36E-06	-3.54E-03
ADPE	[kg Sb-eq.]	4.20E-04	0.00E+00	1.26E-09	5.01E-08	2.40E-09	-2.37E-04
ADPF	[MJ]	4.53E+02	0.00E+00	1.88E-01	1.84E+00	4.47E-01	-1.73E+02
Caption	GWP = Global warming potential; ODP = Ozone depletion potential; AP = Acidification potential of soil and water; EP = Eutrophication potential; POCP = Photochemical ozone creation potential; ADPE = Abiotic depletion potential for non fossil resources; ADPF = Abiotic depletion potential for fossil resources						

Screen System D-65

RESSOURCE CONSUMPTION PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
PERE	[MJ]	1.77E+02	0.00E+00	1.09E-02	1.32E+00	3.83E-02	-6.35E+01
PERM	[MJ]	1.42E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	[MJ]	1.91E+02	0.00E+00	1.09E-02	1.32E+00	3.83E-02	-6.35E+01
PENRE	[MJ]	5.29E+02	0.00E+00	1.90E-01	2.93E+00	4.62E-01	-2.13E+02
PENRM	[MJ]	1.26E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	[MJ]	5.42E+02	0.00E+00	1.90E-01	2.93E+00	4.62E-01	-2.13E+02
SM	[kg]	8.17E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	[m ³]	3.36E-01	0.00E+00	1.25E-05	1.29E-03	2.25E-05	-1.35E-01
Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non renewable secondary fuels; FW = Net use of fresh water						

Screen System D-65

WASTE CATEGORIES AND OUTPUT FLOWS PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
HWD	[kg]	1.69E-05	0.00E+00	1.00E-11	7.70E-10	7.74E-11	-1.31E-08
NHWD	[kg]	5.08E+00	0.00E+00	2.98E-05	6.74E-03	7.50E-01	-3.10E+00
RWD	[kg]	3.24E-02	0.00E+00	3.45E-07	4.26E-04	5.28E-06	-1.48E-02
CRU	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR	[kg]	3.48E-01	0.00E+00	0.00E+00	3.02E+00	0.00E+00	0.00E+00
MER	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EET	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Caption	HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy						

Screen System 95 Straight

Screen System 95 Straight

ENVIRONMENTAL EFFECTS PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
GWP	[kg CO2-eq.]	3.90E+01	0.00E+00	1.67E-02	2.60E-01	3.14E-02	-2.33E+01
ODP	[kg CFC11-eq.]	1.22E-09	0.00E+00	4.47E-18	8.18E-15	1.22E-16	-4.64E-13
AP	[kg SO2-eq.]	1.44E-01	0.00E+00	1.35E-05	4.32E-04	1.04E-04	-7.46E-02
EP	[kg PO43--eq.]	1.13E-02	0.00E+00	2.67E-06	5.81E-05	7.49E-05	-5.37E-03
POCP	[kg ethene-eq.]	1.10E-02	0.00E+00	-2.65E-07	3.65E-05	8.94E-06	-5.05E-03
ADPE	[kg Sb-eq.]	4.51E-04	0.00E+00	1.51E-09	7.98E-08	2.52E-09	-2.40E-04
ADPF	[MJ]	4.74E+02	0.00E+00	2.24E-01	2.88E+00	4.64E-01	-2.43E+02
Caption	GWP = Global warming potential; ODP = Ozone depletion potential; AP = Acidification potential of soil and water; EP = Eutrophication potential; POCP = Photochemical ozone creation potential; ADPE = Abiotic depletion potential for non fossil resources; ADPF = Abiotic depletion potential for fossil resources						

Screen System 95 Straight

RESSOURCE CONSUMPTION PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
PERE	[MJ]	1.82E+02	0.00E+00	1.30E-02	2.10E+00	4.07E-02	-8.62E+01
PERM	[MJ]	9.97E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	[MJ]	1.92E+02	0.00E+00	1.30E-02	2.10E+00	4.07E-02	-8.62E+01
PENRE	[MJ]	5.62E+02	0.00E+00	2.27E-01	4.62E+00	4.80E-01	-2.97E+02
PENRM	[MJ]	1.24E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	[MJ]	5.74E+02	0.00E+00	2.27E-01	4.62E+00	4.80E-01	-2.97E+02
SM	[kg]	8.42E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	[m ³]	4.26E-01	0.00E+00	1.49E-05	2.05E-03	2.69E-05	-1.85E-01
Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non renewable secondary fuels; FW = Net use of fresh water						

Screen System 95 Straight

WASTE CATEGORIES AND OUTPUT FLOWS PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
HWD	[kg]	1.69E-05	0.00E+00	1.20E-11	1.22E-09	7.93E-11	-1.69E-08
NHWD	[kg]	6.40E+00	0.00E+00	3.56E-05	7.26E-03	8.38E-01	-4.35E+00
RWD	[kg]	3.65E-02	0.00E+00	4.11E-07	6.79E-04	5.46E-06	-2.03E-02
CRU	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR	[kg]	6.00E-01	0.00E+00	0.00E+00	4.70E+00	0.00E+00	0.00E+00
MER	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EET	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Caption	HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy						

Screen System D-95

Screen System D-95

ENVIRONMENTAL EFFECTS PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
GWP	[kg CO2-eq.]	3.75E+01	0.00E+00	1.64E-02	2.51E-01	3.14E-02	-2.21E+01
ODP	[kg CFC11-eq.]	1.20E-09	0.00E+00	4.40E-18	7.89E-15	1.21E-16	-4.60E-13
AP	[kg SO2-eq.]	1.40E-01	0.00E+00	1.33E-05	4.17E-04	1.04E-04	-7.06E-02
EP	[kg PO43--eq.]	1.09E-02	0.00E+00	2.63E-06	5.62E-05	7.49E-05	-5.08E-03
POCP	[kg ethene-eq.]	1.07E-02	0.00E+00	-2.62E-07	3.52E-05	8.89E-06	-4.80E-03
ADPE	[kg Sb-eq.]	4.51E-04	0.00E+00	1.49E-09	7.70E-08	2.51E-09	-2.40E-04
ADPF	[MJ]	4.57E+02	0.00E+00	2.21E-01	2.78E+00	4.63E-01	-2.29E+02
Caption	GWP = Global warming potential; ODP = Ozone depletion potential; AP = Acidification potential of soil and water; EP = Eutrophication potential; POCP = Photochemical ozone creation potential; ADPE = Abiotic depletion potential for non fossil resources; ADPF = Abiotic depletion potential for fossil resources						

Screen System D-95

RESSOURCE CONSUMPTION PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
PERE	[MJ]	1.73E+02	0.00E+00	1.28E-02	2.03E+00	4.05E-02	-8.05E+01
PERM	[MJ]	9.97E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	[MJ]	1.83E+02	0.00E+00	1.28E-02	2.03E+00	4.05E-02	-8.05E+01
PENRE	[MJ]	5.40E+02	0.00E+00	2.24E-01	4.46E+00	4.78E-01	-2.80E+02
PENRM	[MJ]	1.24E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	[MJ]	5.52E+02	0.00E+00	2.24E-01	4.46E+00	4.78E-01	-2.80E+02
SM	[kg]	8.47E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	[m ³]	4.11E-01	0.00E+00	1.47E-05	1.98E-03	2.65E-05	-1.74E-01
Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non renewable secondary fuels; FW = Net use of fresh water						

Screen System D-95

WASTE CATEGORIES AND OUTPUT FLOWS PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
HWD	[kg]	1.69E-05	0.00E+00	1.18E-11	1.18E-09	7.92E-11	-1.57E-08
NHWD	[kg]	6.03E+00	0.00E+00	3.51E-05	7.15E-03	8.31E-01	-4.06E+00
RWD	[kg]	3.44E-02	0.00E+00	4.06E-07	6.55E-04	5.45E-06	-1.89E-02
CRU	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR	[kg]	5.76E-01	0.00E+00	0.00E+00	4.54E+00	0.00E+00	0.00E+00
MER	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EET	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Caption	HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy						

Screen System 125 Straight
Screen System 125 Straight

ENVIRONMENTAL EFFECTS PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
GWP	[kg CO ₂ -eq.]	3.82E+01	0.00E+00	1.46E-02	2.90E-01	3.01E-02	-2.22E+01
ODP	[kg CFC11-eq.]	1.19E-09	0.00E+00	3.93E-18	8.95E-15	1.17E-16	-7.94E-13
AP	[kg SO ₂ -eq.]	1.36E-01	0.00E+00	1.19E-05	4.75E-04	1.01E-04	-6.90E-02
EP	[kg PO ₄₃ -eq.]	1.06E-02	0.00E+00	2.34E-06	6.49E-05	7.08E-05	-5.10E-03
POCP	[kg ethene-eq.]	1.08E-02	0.00E+00	-2.33E-07	4.02E-05	8.63E-06	-4.82E-03
ADPE	[kg Sb-eq.]	2.86E-04	0.00E+00	1.32E-09	8.75E-08	2.42E-09	-1.39E-04
ADPF	[MJ]	4.54E+02	0.00E+00	1.97E-01	3.20E+00	4.44E-01	-2.31E+02
Caption	GWP = Global warming potential; ODP = Ozone depletion potential; AP = Acidification potential of soil and water; EP = Eutrophication potential; POCP = Photochemical ozone creation potential; ADPE = Abiotic depletion potential for non fossil resources; ADPF = Abiotic depletion potential for fossil resources						

Screen System 125 Straight

RESSOURCE CONSUMPTION PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
PERE	[MJ]	1.58E+02	0.00E+00	1.14E-02	2.30E+00	3.92E-02	-7.87E+01
PERM	[MJ]	7.33E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	[MJ]	1.65E+02	0.00E+00	1.14E-02	2.30E+00	3.92E-02	-7.87E+01
PENRE	[MJ]	5.34E+02	0.00E+00	1.99E-01	5.11E+00	4.58E-01	-2.81E+02
PENRM	[MJ]	1.34E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	[MJ]	5.47E+02	0.00E+00	1.99E-01	5.11E+00	4.58E-01	-2.81E+02
SM	[kg]	4.80E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	[m ³]	4.19E-01	0.00E+00	1.31E-05	2.26E-03	2.69E-05	-1.71E-01
Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non renewable secondary fuels; FW = Net use of fresh water						

Screen System 125 Straight

WASTE CATEGORIES AND OUTPUT FLOWS PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
HWD	[kg]	1.68E-05	0.00E+00	1.05E-11	1.34E-09	7.53E-11	-1.48E-08
NHWD	[kg]	5.91E+00	0.00E+00	3.13E-05	1.10E-02	8.22E-01	-4.09E+00
RWD	[kg]	3.35E-02	0.00E+00	3.62E-07	7.43E-04	5.21E-06	-1.86E-02
CRU	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR	[kg]	6.51E-01	0.00E+00	0.00E+00	4.81E+00	0.00E+00	0.00E+00
MER	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EET	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Caption	HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy						

Screen System D-125
Screen System D-125

ENVIRONMENTAL EFFECTS PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
GWP	[kg CO ₂ -eq.]	3.54E+01	0.00E+00	1.42E-02	2.73E-01	2.98E-02	-1.99E+01
ODP	[kg CFC11-eq.]	1.16E-09	0.00E+00	3.81E-18	8.43E-15	1.16E-16	-7.84E-13
AP	[kg SO ₂ -eq.]	1.28E-01	0.00E+00	1.15E-05	4.47E-04	9.98E-05	-6.17E-02
EP	[kg PO ₄₃ -eq.]	9.93E-03	0.00E+00	2.27E-06	6.12E-05	7.07E-05	-4.56E-03
POCP	[kg ethene-eq.]	1.02E-02	0.00E+00	-2.26E-07	3.79E-05	8.53E-06	-4.37E-03
ADPE	[kg Sb-eq.]	2.85E-04	0.00E+00	1.28E-09	8.23E-08	2.40E-09	-1.39E-04
ADPF	[MJ]	4.23E+02	0.00E+00	1.91E-01	3.02E+00	4.40E-01	-2.06E+02
Caption	GWP = Global warming potential; ODP = Ozone depletion potential; AP = Acidification potential of soil and water; EP = Eutrophication potential; POCP = Photochemical ozone creation potential; ADPE = Abiotic depletion potential for non fossil resources; ADPF = Abiotic depletion potential for fossil resources						

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RESSOURCE CONSUMPTION PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
PERE	[MJ]	1.41E+02	0.00E+00	1.11E-02	2.16E+00	3.87E-02	-6.83E+01
PERM	[MJ]	7.33E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PERT	[MJ]	1.48E+02	0.00E+00	1.11E-02	2.16E+00	3.87E-02	-6.83E+01
PENRE	[MJ]	4.92E+02	0.00E+00	1.93E-01	4.81E+00	4.55E-01	-2.49E+02
PENRM	[MJ]	1.34E+01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
PENRT	[MJ]	5.06E+02	0.00E+00	1.93E-01	4.81E+00	4.55E-01	-2.49E+02
SM	[kg]	4.78E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
RSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	[m ³]	3.92E-01	0.00E+00	1.27E-05	2.12E-03	2.62E-05	-1.50E-01
Caption	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non renewable secondary fuels; FW = Net use of fresh water						

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WASTE CATEGORIES AND OUTPUT FLOWS PER PRODUKT PER M ²							
Parameter	Enhed	A1-A3	C1	C2	C3	C4	D
HWD	[kg]	1.67E-05	0.00E+00	1.02E-11	1.26E-09	7.50E-11	-1.25E-08
NHWD	[kg]	5.23E+00	0.00E+00	3.03E-05	1.08E-02	8.07E-01	-3.56E+00
RWD	[kg]	2.96E-02	0.00E+00	3.51E-07	6.99E-04	5.18E-06	-1.62E-02
CRU	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
MFR	[kg]	6.08E-01	0.00E+00	0.00E+00	4.52E+00	0.00E+00	0.00E+00
MER	[kg]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EEE	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
EET	[MJ]	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Caption	HWD = Hazardous waste disposed; NHWD = Non hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy						

Checked and approved by

Ninkie Bendtsen. Niras
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